

Durethan® BTC965FM30 000000
PA6-MX68

Envalior

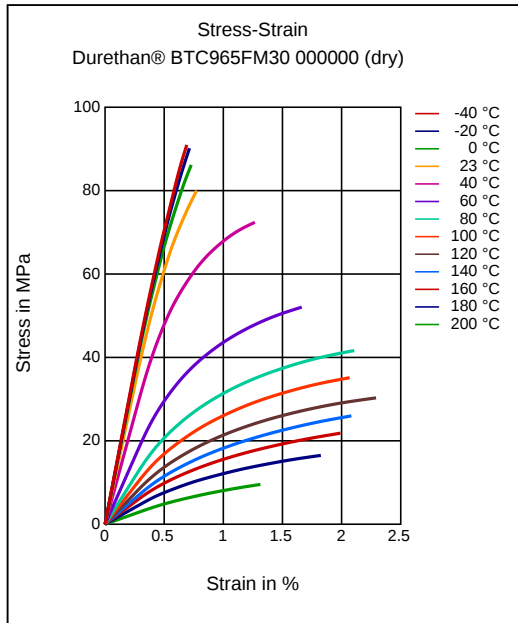
Injection Molding, 68% Mineral Reinforced, Flame Retardant (halogen free), Heat Stabilized, Thermal conductive material

ISO 1043 PA6-MX68 FR(61)

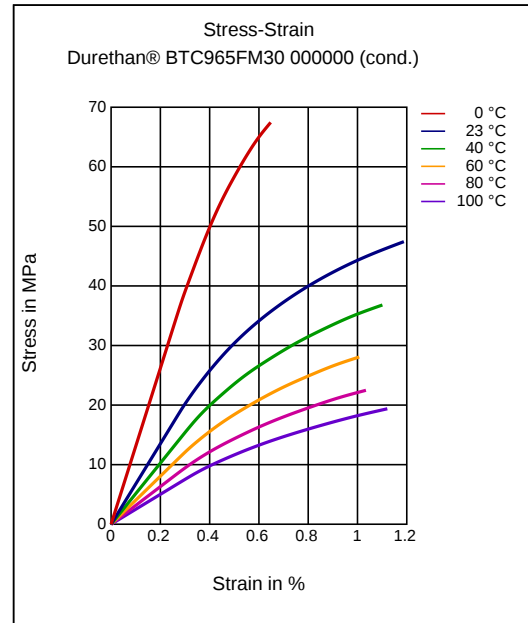
Rheological properties	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.6 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5 / *	%	ISO 294-4, 2577
Mechanical Properties			
ISO Data			
Tensile Modulus	13100 / 6700	MPa	ISO 527
Stress at Break	75 / 45	MPa	ISO 527
Strain at Break	0.7 / 1.2	%	ISO 527
Impact Strength (Charpy), +23°C	9 / 9	kJ/m ²	ISO 179/1eU
Thermal Properties			
ISO Data			
Melting Temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	160 / *	°C	ISO 75-1/-2
Coeff. of Linear Therm. Expansion, parallel	40 / *	E-6/K	ISO 11359-1/-2
Coeff. of Linear Therm. Expansion, normal	50 / *	E-6/K	ISO 11359-1/-2
Burning Behav. at 1.5 mm Nom. Thickn.	V-0 / *	class	UL 94
Burning Behav. 5V at Thickness h	5VA / *	class	IEC 60695-11-20
Thickness tested	1.5 / *	mm	-
Oxygen index	100 / *	%	ISO 4589-1/-2
Electrical Properties			
ISO Data			
Relative permittivity, 100Hz	4.8 / -	-	IEC 62631-2-1
Relative permittivity, 1MHz	4.4 / -	-	IEC 62631-2-1
Dissipation Factor, 100Hz	170 / -	E-4	IEC 62631-2-1
Dissipation Factor, 1MHz	140 / -	E-4	IEC 62631-2-1
Volume Resistivity	>1E13 / -	Ohm*m	IEC 62631-3-1
Electric Strength	34 / -	kV/mm	IEC 60243-1
Comparative tracking index	600 / -	-	IEC 60112
Other Properties			
ISO Data			
Water Absorption	3.2 / *	%	Sim. to ISO 62
Humidity absorption	1 / *	%	Sim. to ISO 62
Density	1730 / -	kg/m ³	ISO 1183
Test specimen production			
ISO Data			
Injection Molding, melt temperature	280	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 6	h	-
Processing humidity	≤0.12	%	-
Melt temperature	260 - 290	°C	-
Mold temperature	80 - 100	°C	-

Diagrams

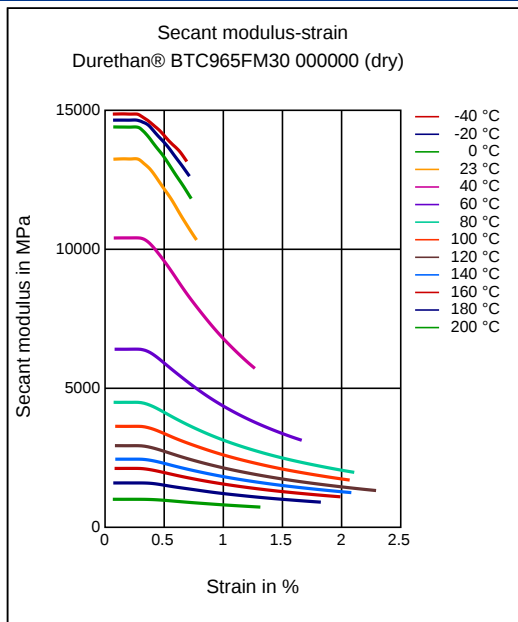
Stress-strain



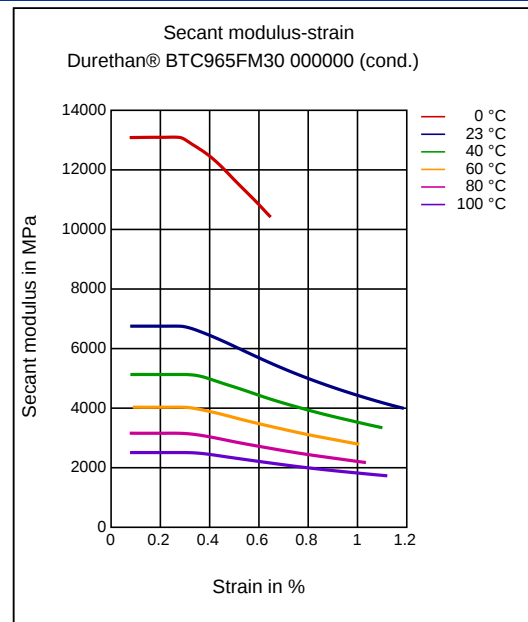
Stress-strain



Secant modulus-strain



Secant modulus-strain



Characteristics

Processing

Injection Molding

Delivery form

Pellets

Injection Molding

PREPROCESSING

Special Characteristics

Flame retardant, Halogen-free, Heat aging stabilized

Features

Thermally Conductivity

Residual moisture content: 0.03 - 0.12%

Drying temperature dry air dryer: 80 °C

Drying time dry air dryer 2 - 6 h

PROCESSING

Melt temperature (Tmin - Tmax): 260 - 290 °C

Mold temperature: 80 - 100 °C

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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